

Model Name: 3-WAY TH VALVE  
Model No:VE.320

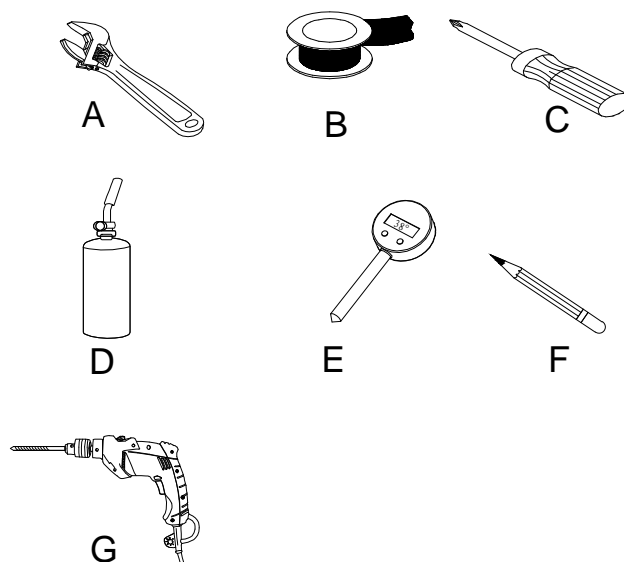
**vogt**

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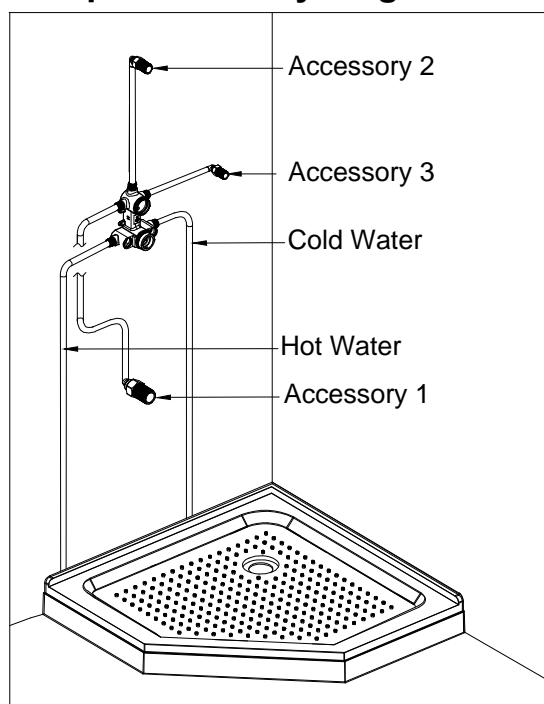
### Before you begin:

- Please take note of different standards and regulations that are dictated by your local plumbing codes. This product is certified in accordance with North American building codes.
- We insist that you use services of a professional plumber with experience in the installation of similar fixtures.
- Ensure that the piping system is well secured to prevent rattling, vibration and banging noises caused by a water hammer. We also recommend that you use water hammer arrestors.
- Ensure that the interior of the water pipes is clean from debris, sand, solder and any other residue.
- Always remove cartridges and other valve components before welding. Purge the water supply system for around 30 seconds, and then carefully reinstall the cartridges.

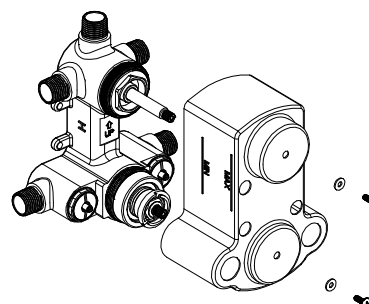
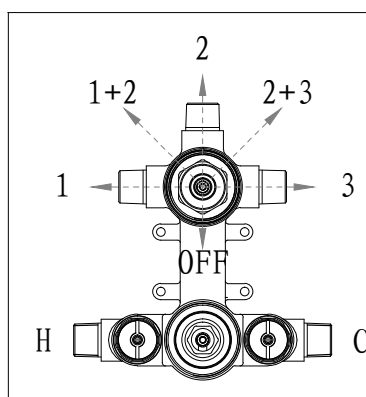
### Tools and equipment you will need:



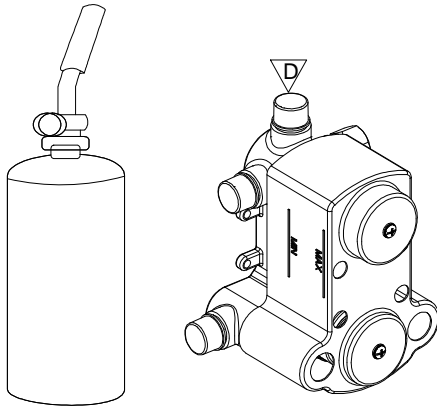
### Sample Waterway diagram:



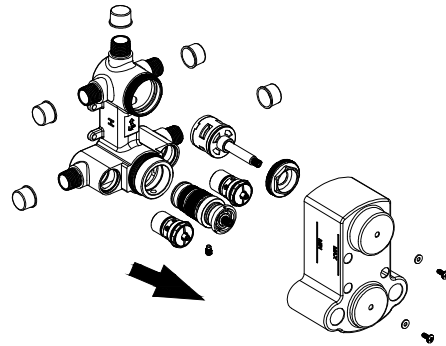
### Valve Operating Diagram:



1

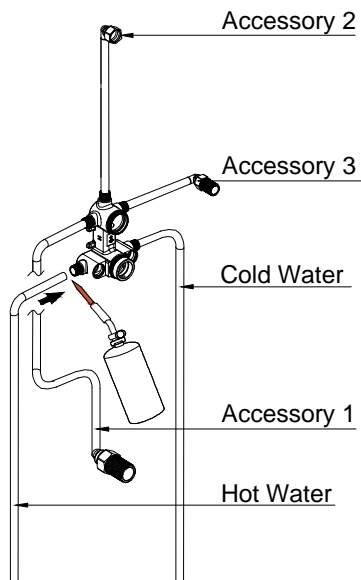


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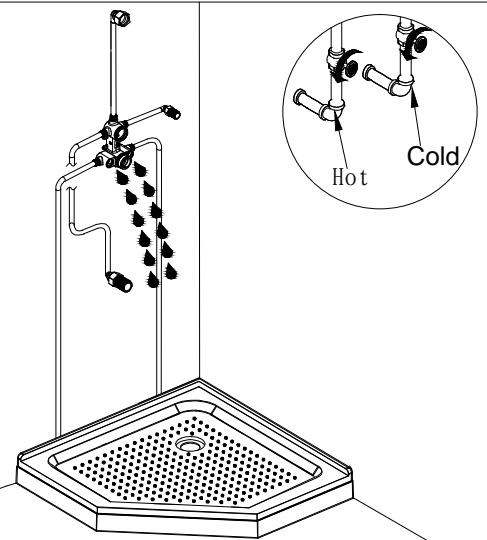


If welding is involved you must remove internal valve components prior to the welding.  
Please note the original position of the cartridge.

3

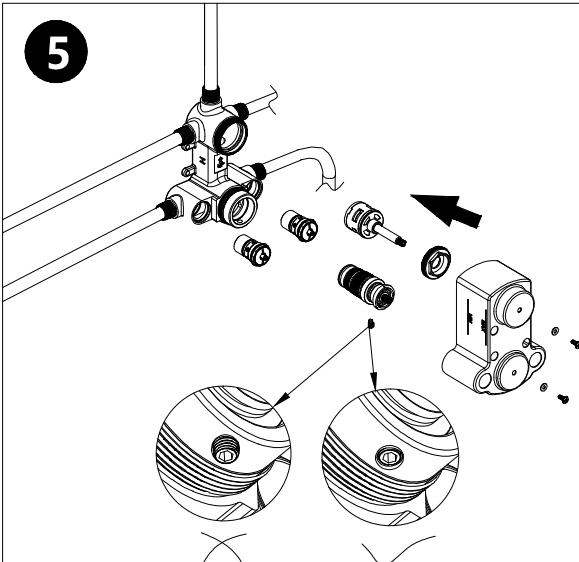


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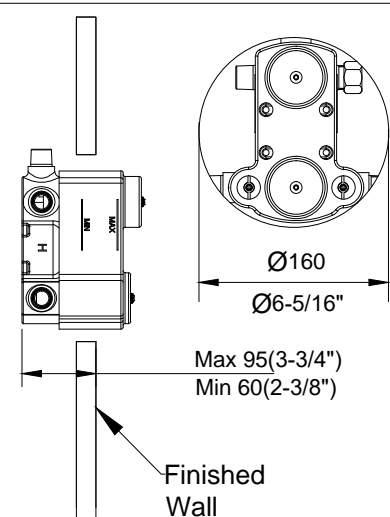
Once the welding is finished, purge the water supply system for around 30 seconds.

5



Reinstall the valve components into their original positions.

6



Make sure that the valve is installed in such a way that the finished wall is between the Max and Min marks.